PLOT SCALE: 1/4=1 DWG. SCALE:1 (E) Ø31 [7.90] THRU CONT. SPACER 1/8" THK x 2" WIDE 1/8 THK. LOW CARBON STEEL SHEET R .25 [6.35] 11.38 [289.00] .06 V₂₋₈ TYP. D (INSTALL ON OPP. 1.04 [26.42] #7 (.201 [5.10]) DRILL .63 [16.00] DEEP 1/4-20 TAP .50 [12.70] DEEP 9.19 [233.45] UNISTRUT CHANNEL P3300 1 5/8 x 7/8 x 12 GA. Ø.00 [76.20] AS NEEDED TO PRODUCE SEALED CORNER 2.00 [50.80] PLUG DETAIL (INSTALL ON THIS SIDE OF PANEL) .62 [15.75] CORNER SEALED WELD SHEET BLANK @ corner 111 0.0 SHEET BEND SIDING PREPARATION TYPICAL DETAIL 0.0 SCALE= 1:2 0.0 0.0 0.0 111 111 ... 84.00 [2133.60] .06 2-12 TYP. LEAD PANELS SHALL BE CONSTRUCTED FROM SINGLE UNPERCED SHEET, FREE OF CAUGE INCLUSIONS, PISSURES, VICEO SHALL BE BE LEAD GRADE. "OT COMEN' WITH TEPERA.

SPECIFICATION COLOZIO, CARRIET SHALL MEET ALL APPLICABLE FEDERAL, STATE AND LOCAL READATION GUIDE LINES.

MISHANDBOOK 111 AND 114, ANS IN3.2 AND

DOE ORDER ASSAIL. .06 2-12 96.00 [2438.40] DIMENSIONS IN BRACKETS [] ARE MILLIMETERS AND ARE FOR REFERENCE ONLY. 0.0 4. SOME HIDDEN LINES MAY BE OMITTED FOR CLARITY. 0.0 77.12 [1958.85] 8.0 8.0 8.0 8.0 8.0 ... 0.0 8.0 0.0 8.0 8.0 9X Ø136 [3.45] THRU #8-32 UNC-2B TAP THRU 8.0 8.0 8.0 DETAIL 1 8.0 ... A2291600 U6 BM SHIELDED CABINET L4 & P8 SHUTTER & SLITS CORNER PANEL - LEFT HAND W/ HOLE 1/4=1 E P4105090606-300004-00